

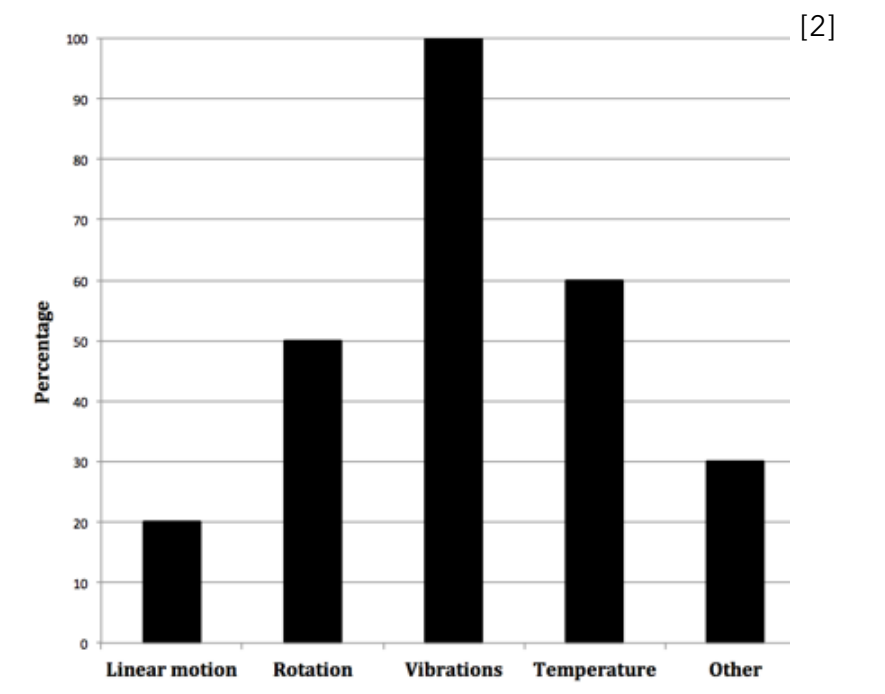
Objective



- Design an accessory for passive mechanical tools that logs their motion data in order to 1) prove that they are working correctly and 2) improve their performance
- Utilizes an accelerometer and a microcontroller to log motion data against a realtime clock and save it in memory
- Plot data using LabVIEW through serial port

Literature Review

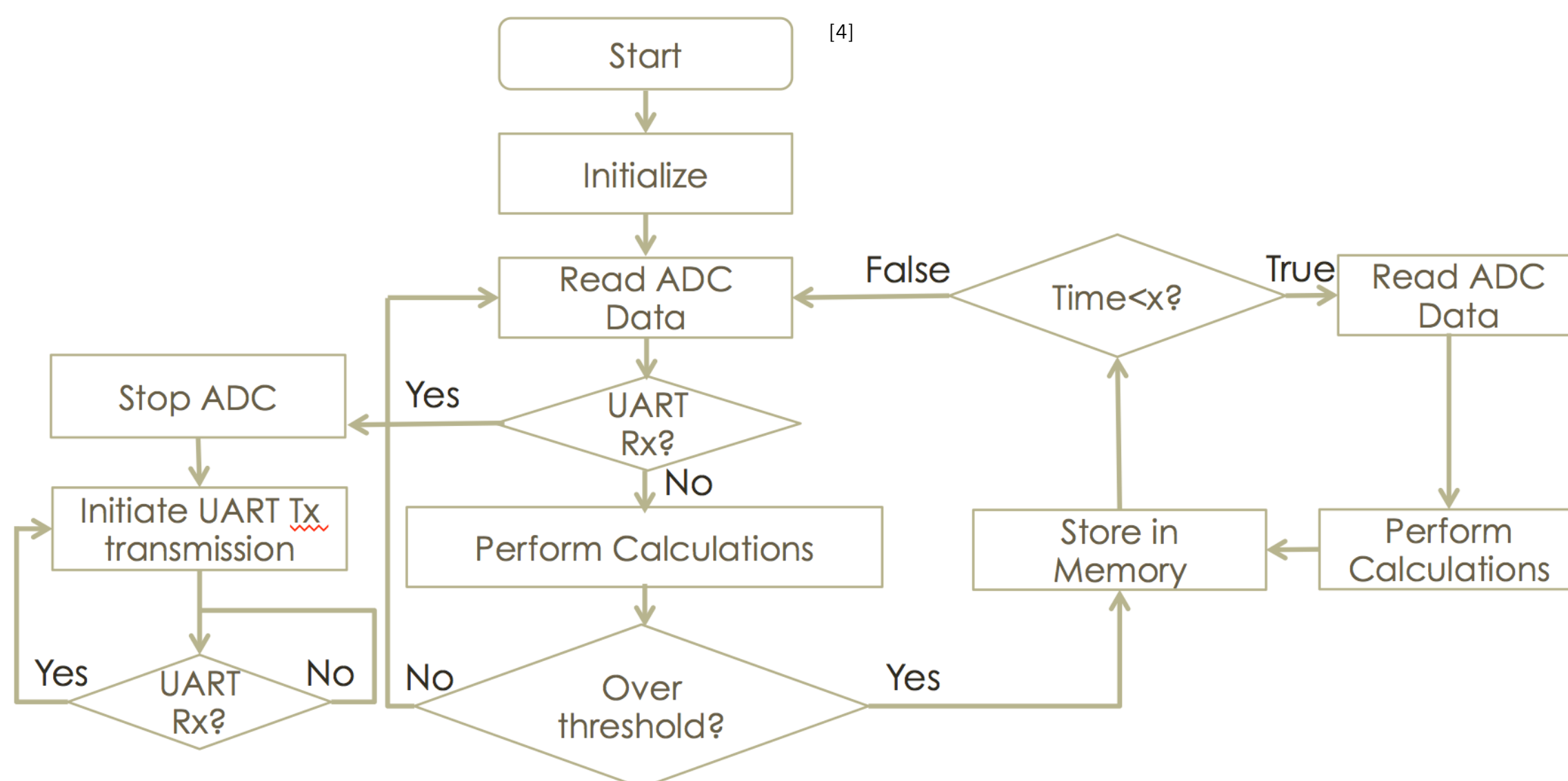
- Customer needs analysis and ethnographic study:
 - Survey showed most important type of data to be vibration
 - Prioritize Accuracy
- Benchmarking with other products



| Metric | Our Design Project | TI H.E.A.T Evaluation Module | CompactDAQ (cDAQ-9134) | MSR145 (Standard IP 60) |
|---------------------------|----------------------|---------------------------------|---------------------------------|----------------------------------|
| Power Source | 9 V Battery | 3.3 V External Supply | 24 V 5A External Supply | Lithium-polymer battery (800mAh) |
| Operation Time | ~2 hours | N/A | N/A | ~6 hours |
| Dimensions (LxWxH) inches | 12x6x1 | 15.6x1x0.93 | 8.66x4.6x3.4 | 2.8x1.5x0.9 |
| Sensors | Rotation | Rotation, pressure, temperature | Holds 4 from 50+ sensor modules | Holds 5 from 8 sensor modules |
| Memory | Onboard 32 KB | Onboard 32 Mbit | SD Card (Max 16 GB) | Onboard 8 Mbit |
| Acquisition Frequency | Up to 100 per second | Up to 128k per second | Up to 50k per second | Up to 50 per second |
| Connectivity | Serial to USB | CAN | CAN/USB | USB |
| Price | ~\$500 | \$5749 | \$7068 | \$323 (Excluding Sensors) |

Modeling and Analysis

- Flowchart showing the logic of our code



- Theoretical calculations for accelerometer values

The accelerometer is supplied with 3.3V. The 12-bit ADC readings will be assigned as follows:

0x000 = (0) for 0V output
0xFF = (4095) for 3.3V output

The accelerometer used is a ±10g with sensitivity factor of ~ 132mV/g

$$(1) \text{ Acceleration} = \frac{(\text{ADC} - \text{Offset})}{\text{Sensitivity}}$$

Based on experimental offset calibration we used the following equation to represent the tri-axis acceleration analogue output to readable information to the user:

$$(2) \text{ AccelerationX} = \frac{(\text{ADCX} - 2122)}{152}, \text{ AccelerationY} = \frac{(\text{ADCY} - 2088)}{158}, \text{ AccelerationZ} = \frac{(\text{ADCZ} - 2052)}{164}$$

Acceleration to Tilt degrees:

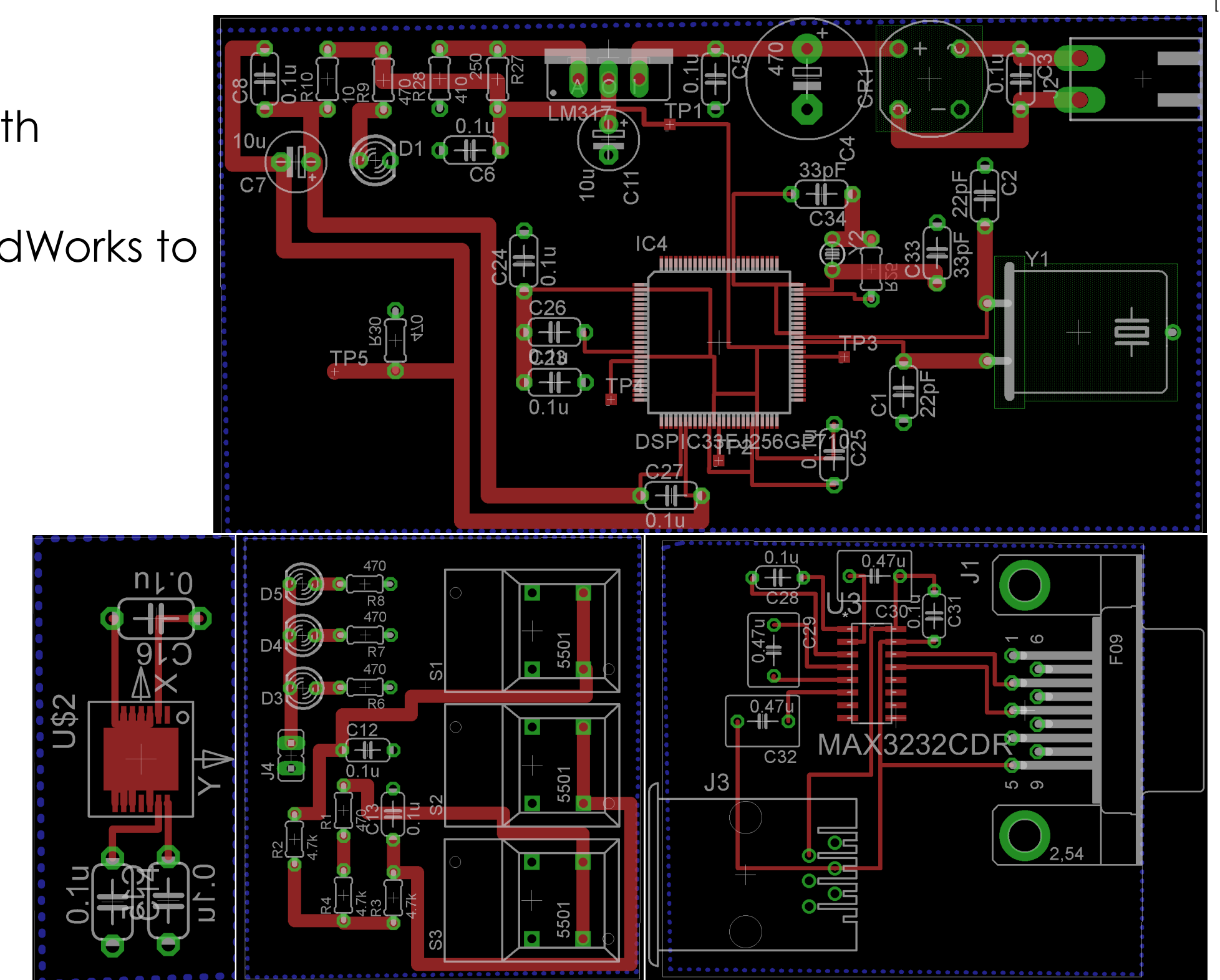
$$(3) \text{ TiltX} = \frac{180 \text{ deg}}{\pi \text{ rad}} + \left(\tan^{-1} \left(\frac{\text{AccelerationY}}{\text{AccelerationZ}} \right) + \pi \right), \text{ TiltY} = \frac{180 \text{ deg}}{\pi \text{ rad}} + \left(\tan^{-1} \left(\frac{\text{AccelerationX}}{\text{AccelerationZ}} \right) + \pi \right), \text{ TiltZ} = \frac{180 \text{ deg}}{\pi \text{ rad}} + \left(\tan^{-1} \left(\frac{\text{AccelerationY}}{\text{AccelerationX}} \right) + \pi \right)$$

The theoretical accuracy of tilt readings (disregarding Noise and other factors):

$$(4) \text{ Step Size} = \frac{3.3\text{V}}{(2^{12} - 1)\text{bits}} = \frac{3.3\text{V}}{4095} = 0.8\text{mV/bit}$$

Simulation Results

- PCB Design in Eagle
 - Four PCBs connected with jumpers
 - Plastic housing using SolidWorks to be made

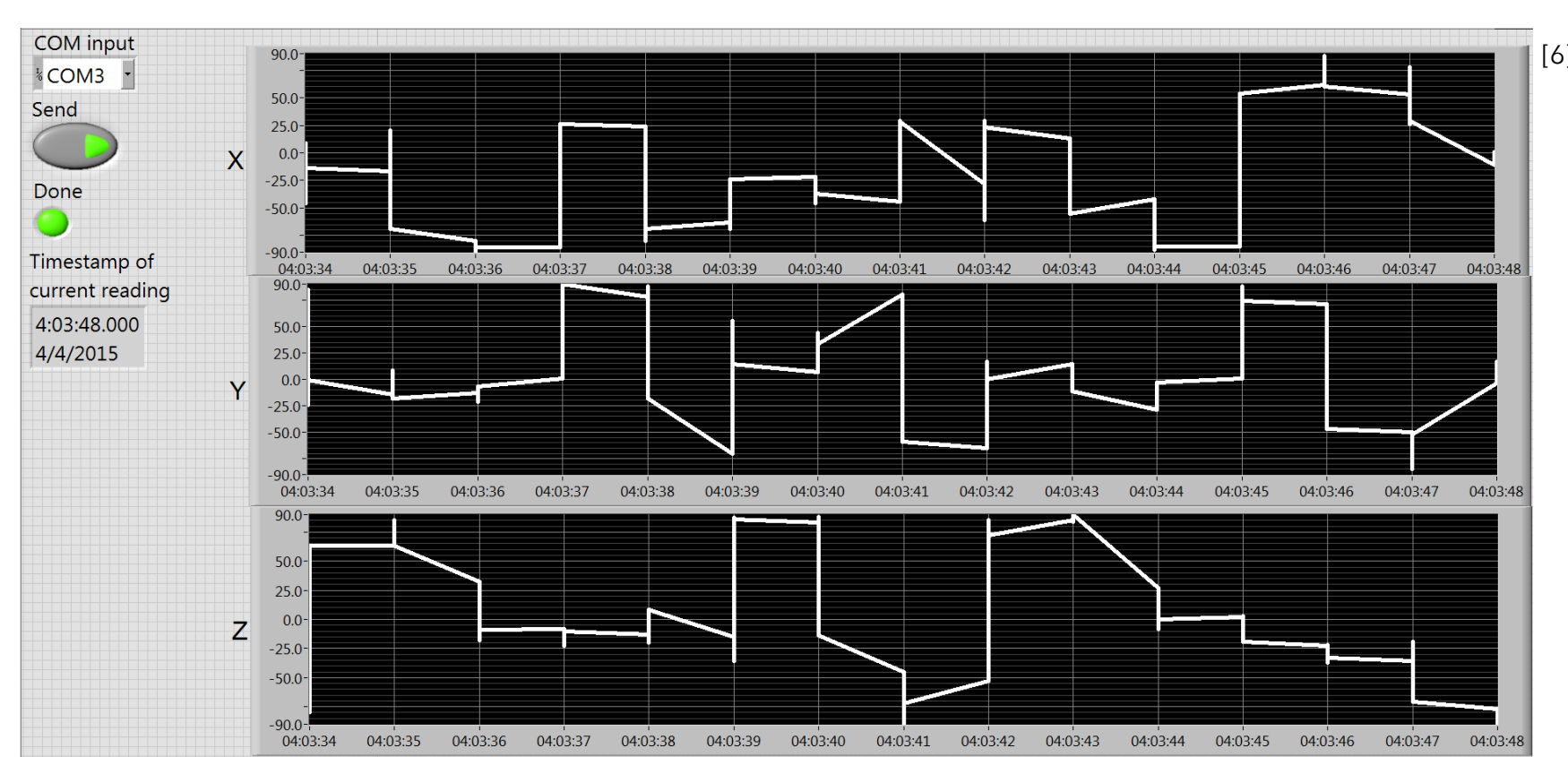


Experimental Results

Can store up to 2500 data points which includes:

- X, Y and Z degrees of tilt of the device.
- Time stamp of each reading (Hours:Minutes:Seconds.Milliseconds)

Logging threshold is a certain amount of change in the acceleration of the device after which it logs continuously for a specified time period.



Conclusion

As we have achieved our main objective, there are still many improvements and possible additions to the design that can increase its usefulness:

- Add an EEPROM memory to increase capacity.
- More efficiency optimization, like using a buck convertor, sleep/ idle mode and less power consuming components.
- Harsh environment durability, to withstand high temperature and shocks of the mechanical tools working environment.

References

- [1] Figure 1: Objective of our project
- [2] Figure 2: Result of our survey showing the types of data that the industry is interested in logging
- [3] Table 1: Benchmarking table comparing our product with similar products currently available
- [4] Figure 3: Flowchart showing the logic of our main code
- [5] Figure 4: Final PCB design in CadSoft Eagle
- [6] Figure 5: Our retrieving LabVIEW VI that receives the data and plots it in three XYZ graphs against time

Acknowledgments

Special thanks to Dr. Shehab, Dr. Haitham, Dr. Beena, Dr. Mazen for making this project possible, and special thanks to Mr. Wesam, Dr. Ziyad, and Mr. Ali for helping us throughout the project.