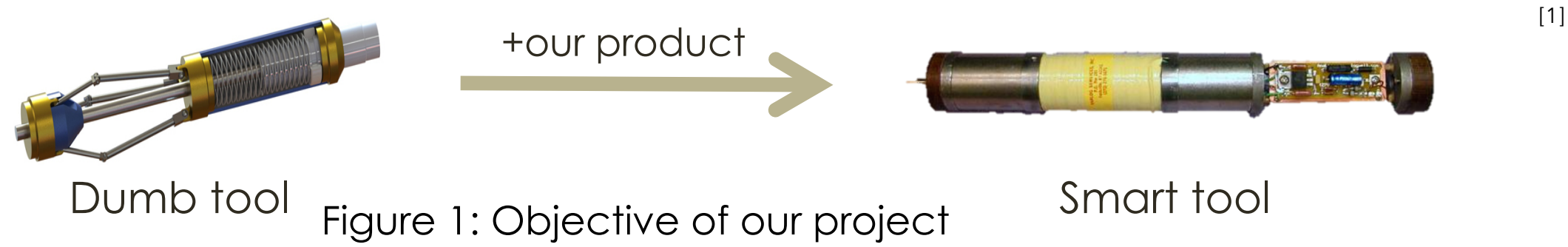


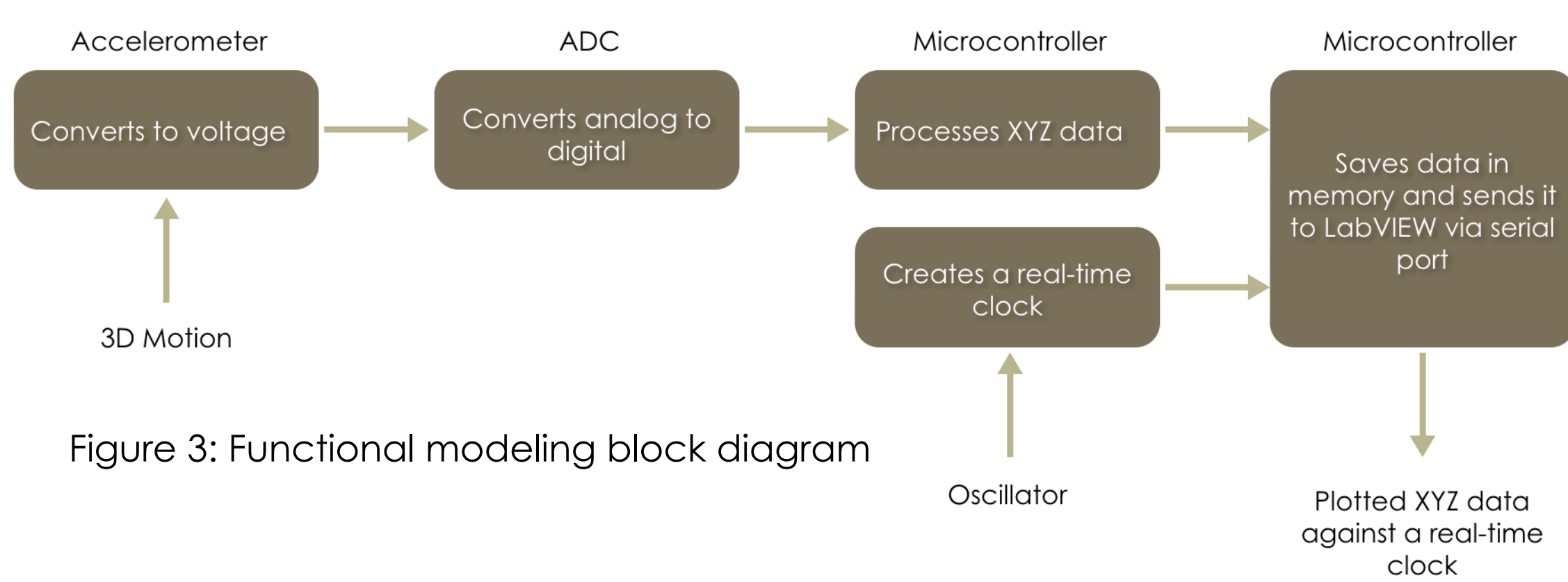
## Objective



- Design an accessory for passive mechanical tools that logs their motion data in order to 1) prove that they are working correctly and 2) improve their performance
- Utilizes an accelerometer and a microcontroller to log motion data against a realtime clock and save it in memory
- Plot data using LabVIEW through serial port

## Modeling and Analysis

- Block diagram showing the function of our project



- Theoretical calculations for accelerometer values

The accelerometer is supplied with 3.3V. The 12-bit ADC readings will be assigned as follows:

0x000 = (0) for 0V output  
0xFFF = (4095) for 3.3V output

The accelerometer used is a  $\pm 10g$  with sensitivity factor of  $\sim 132mV/g$

$$(1) \text{ Acceleration} = \frac{(\text{ADC} - \text{Offset})}{\text{Sensitivity}}$$

Based on experimental offset calibration we used the following equation to represent the tri-axis acceleration analogue output to readable information to the user:

$$(2) \text{ AccelerationX} = \frac{(\text{ADCX} - 2122)}{152}, \text{ AccelerationY} = \frac{(\text{ADCY} - 2088)}{158}, \text{ AccelerationZ} = \frac{(\text{ADCZ} - 2052)}{164}$$

Acceleration to Tilt degrees:

$$(3) \text{ TiltX} = \frac{180 \text{ deg}}{\pi \text{ rad}} * (\tan^{-1}(\frac{\text{AccelerationY}}{\text{AccelerationZ}}) + \pi), \text{ TiltY} = \frac{180 \text{ deg}}{\pi \text{ rad}} * (\tan^{-1}(\frac{\text{AccelerationX}}{\text{AccelerationZ}}) + \pi), \text{ TiltZ} = \frac{180 \text{ deg}}{\pi \text{ rad}} * (\tan^{-1}(\frac{\text{AccelerationY}}{\text{AccelerationX}}) + \pi)$$

The theoretical accuracy of tilt readings (disregarding Noise and other factors):

$$(4) \text{ Step Size} = \frac{3.3V}{(2^{12} - 1)\text{bits}} = \frac{3.3V}{4095} = 0.8mV/\text{bit}$$

## Experimental Results

Can store up to 2500 data points which includes:

- X, Y and Z degrees of tilt of the device.
- Time stamp of each reading (Hours:Minutes:Seconds.Milliseconds)

Logging threshold is a certain amount of change in the acceleration of the device after which it logs continuously for a specified time period.

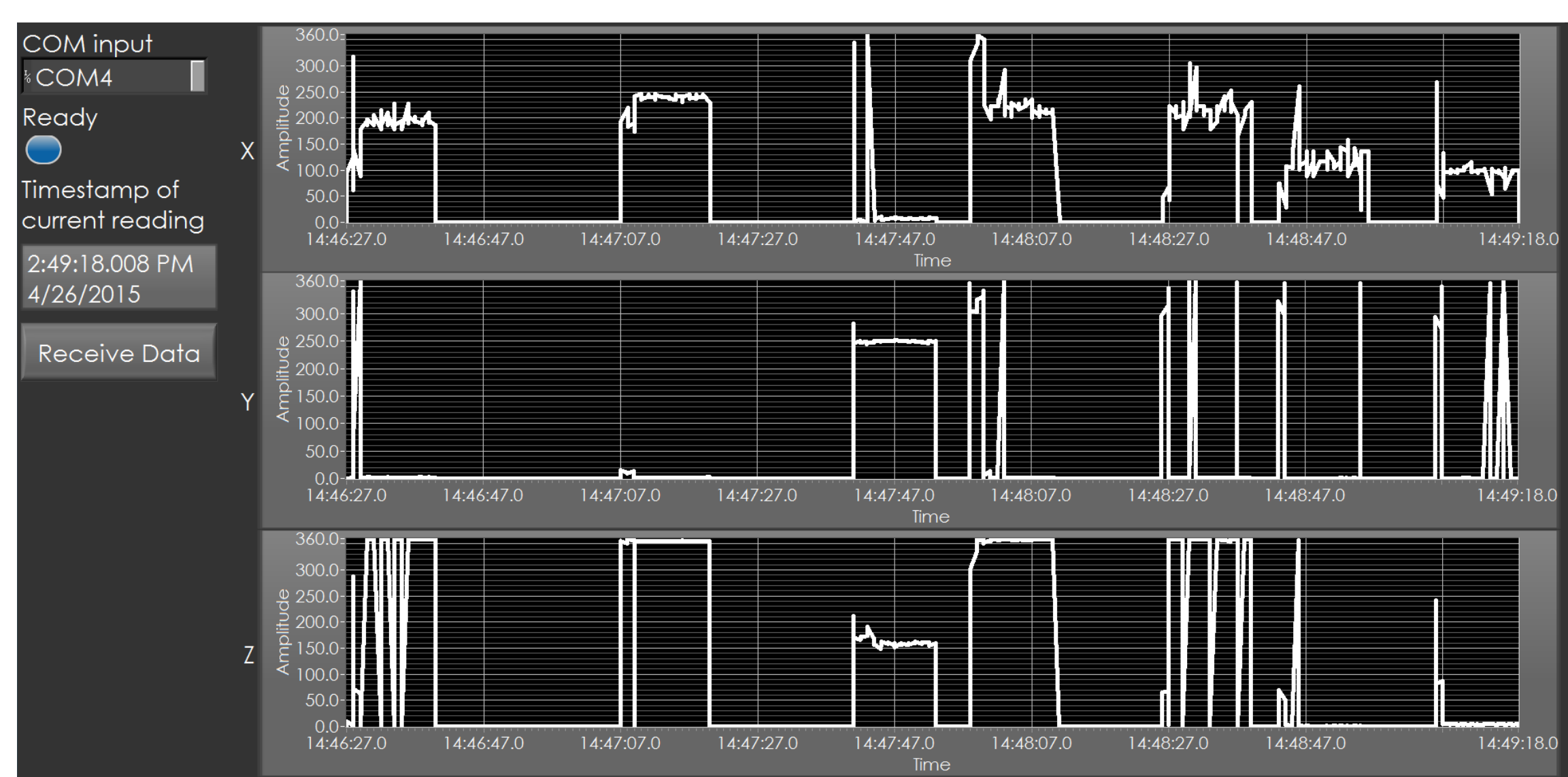


Figure 6: Our retrieving LabVIEW VI that receives the data and plots it in three XYZ graphs against time

## References

- [1] Downhole Tools Market Analysis, Size, Share, Trends and Forecast 2020 by Sandip Ghatge.
- [2] Downhole Tools. Logwell. Retrieved from [http://www.logwell.com/capabilities/downhole\\_tools.html](http://www.logwell.com/capabilities/downhole_tools.html).
- [3] H.E.A.T. Board. Texas Instruments. Retrieved from <http://www.ti.com/tool/HEATEVM>.

## Market Review

- Customer needs analysis and ethnographic study:
  - Survey showed motion data to be important in the industry
  - Prioritize Accuracy
- Benchmarking with other products

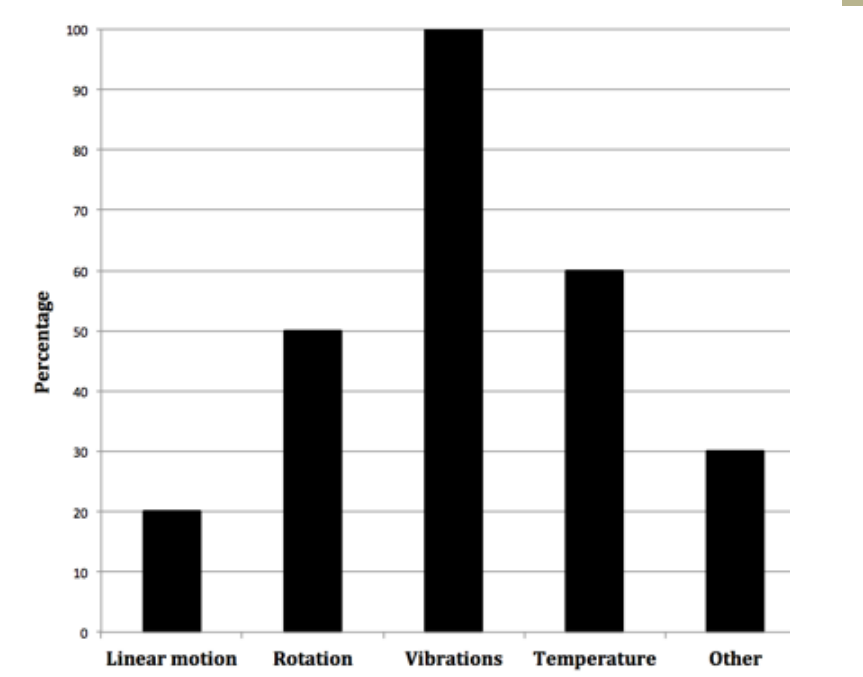


Figure 2: Result of our survey showing the types of data that the industry is interested in logging

Table 1: Benchmarking table comparing our product with similar products currently available

Metric	Our Design Project	TI H.E.A.T Evaluation Module	CompactDAQ (cDAQ-9134)	MSR145 (Standard IP 60)
Power Source	9 V Battery	3.3 V External Supply	24 V 5A External Supply	Lithium-polymer battery (800mAh)
Dimensions (LxWxH) inches	12x6x1	15.6x1x0.93	8.66x4.6x3.4	2.8x1.5x0.9
Sensors	Rotation	Rotation, pressure, temperature	Holds 4 from 50+ sensor modules	Holds 5 from 8 sensor modules
Memory	Onboard 32 KB	Onboard 32 Mbit	SD Card (Max 16 GB)	Onboard 8 Mbit
Acquisition Frequency	Up to 100 per second	Up to 128k per second	Up to 50k per second	Up to 50 per second
Connectivity	Serial to USB	CAN	CAN/USB	USB

## Simulation Results

- PCB Design in Eagle
  - Four PCBs connected with jumpers
  - Plastic housing using SolidWorks with only ports and reset button visible

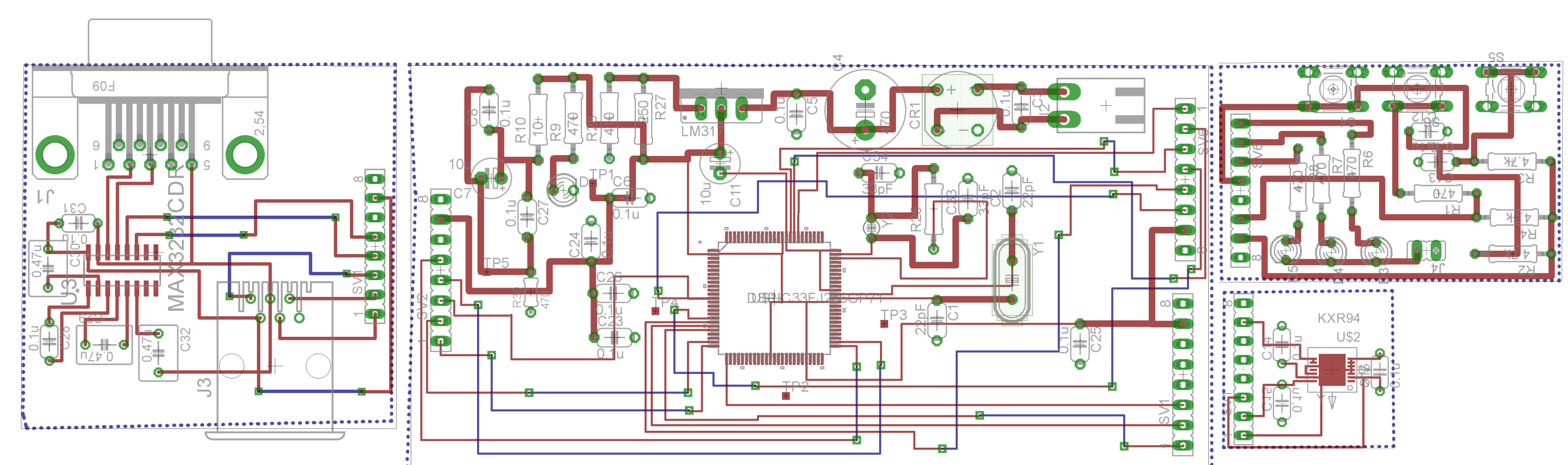
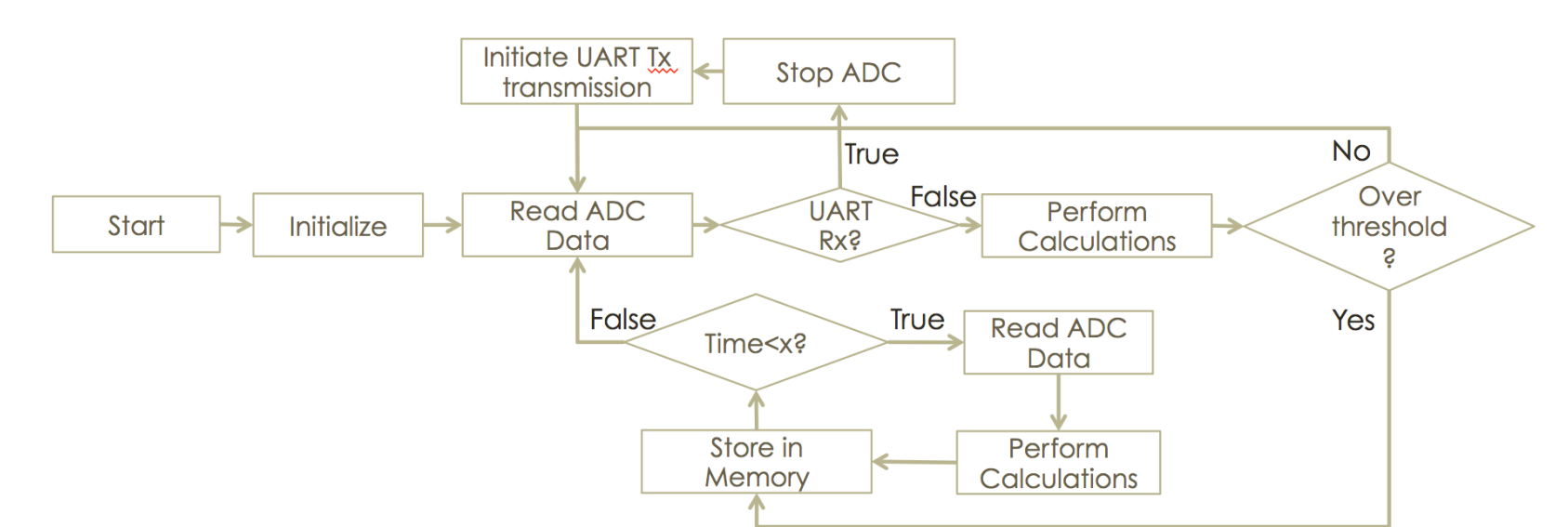


Figure 4: Final PCB design in CadSoft Eagle

- Flowchart showing the logic of our code

Figure 5: Flowchart showing the logic and



## Conclusion

As we have achieved our main objective, there are still many improvements and possible additions to the design that can increase its usefulness:

- Add external memory to increase capacity.
- More efficiency optimization like using a buck convertor, sleep/ idle mode and less power consuming components.
- Choose durable components to withstand high temperature and shocks of the mechanical tools working environment.

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